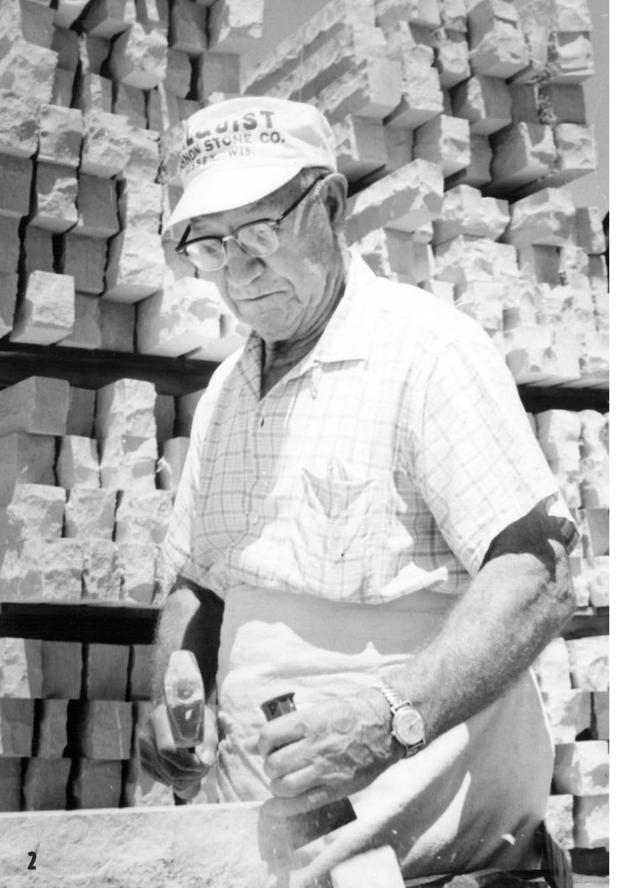


HALQUIST s t o n e

Rocking America Since 1929 WALLSTONE | PAVING | OUTCROPPING | SIGNAGE



# IT'S ABOUT THE DETAILS.

Whether it's in our showrooms, quarries or our national distribution channels, you'll find the highest quality building and landscaping stone known in the United States. Natural stone is the most versatile product available in building and landscaping, so we pay special attention to the details of your plan to ensure that the right stone is specified before the order is placed. Whether you are a homeowner, landscaper or architect, we encourage you to talk to us very early in the project to discuss the preferred stone for the application you have designed. The team of experts at Halquist can assist you with recommendations that add quality and character throughout the entire project.

The dedication to providing our customers with the best stuff made on Earth is what transcends the ordinary into a body of work that inspires the soul.

From every level of our organization we are dedicated to helping you bring your ideas to life. We invite you to visit our 8,000 square foot designer showroom along with over four-acres of outdoor displays. After you've had an opportunity to look over the many options that are available to you, we can help you take the next step in designing the home or commercial project of your dreams.

The natural depth of our cut stone, fabrication facilities, and our architectural stone expertise, enables us to supply both large and small stone projects fabricated from the finest stone known to man - commercial or residential. Plus our estimators can put your ideas or job specifications to paper with the latest drawing techniques on the latest AutoCAD software.

With quarries throughout Wisconsin, along with stone seen throughout the world, you won't find a better selection of colors and textures delivered to you in a timely fashion.

**8" LANNON BUFF WALLSTONE** 

### FOR A RUGGED LOOK THAT BLENDS BEAUTIFULLY WITH NATURE.

With a wide variety of textures, colors and sizes, Halquist Stone allows you to express your distinctive style by transforming the ordinary into the extraordinary. A landscaping favorite, wallstone is the perfect choice for retaining walls and free-standing walls in creating an elegant and charming appearance to your home that blends beautifully with nature. The Halquist Wallstone Collection will help you play the perfect host for that upscale look, yet can express your individual style. No matter what your style is, Halquist Stone has a collection of stones to create the look you envision.



#### and the way and a street

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### HALQUIST **DESIGN TIP: #133**

**How High Should I Go?** Determining the height of your retaining wall depends on the steepness of your incline. If you plan on leveling your slope one level of wall should do. Dramatic slope heights will require a series of walls terraced with garden plants or lawn. Still having trouble deciding? Let our experts help you figure it out!

### LINCOLNWOOD CENTENNIAL PARK

LANNON BUFF 8-INCH WALLSTONE



F

14

FOND DU LAC BUFF WALLSTONE PUBLIC LAKEFRONT AND BEACH EVANSTON, ILLINOIS



HALQUIST CUT DRYWALL STONE COVERAGE PER FACE FOOT*			
WIDTH	COVERAGE PER TON	MAX. WALL HEIGHT	
4-INCHES	40 SQUARE FEET	-	
8-INCHES	20 SQUARE FEET	3 FEET	
12-INCHES	13 SQUARE FEET	5 FEET	
18-INCHES	8 SQUARE FEET	15 FEET	
24-INCHES	6 SQUARE FEET	25 FEET	

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BEAVER CREEK SAWED WALLSTONE



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\* TYPICAL MIDWESTERN APPLICATION. LOCATION SITE HEIGHT. SAWED HEIGHT STONE COVERAGE MAY VARY.



FOND DU LAC BUFF | WALLSTONE



LANNON WEATHEREDGE | WALLSTONE



WAUKESHA BROWN | SAWED WALLSTONE



**CHILTON WEATHEREDGE** | WALLSTONE



LANNON GREY | WALLSTONE



CHILTON SPLITFACE | WALLSTONE





FOND DU LAC SILVER | WALLSTONE



LANNON | SAWED WALLSTONE

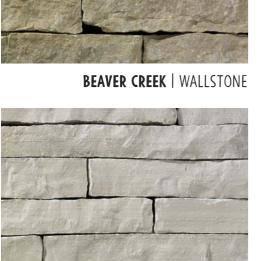


LANNON BEDFACE | SAWED WALLSTONE





LANNON BUFF | WALLSTONE





WAUKESHA BUFF | SAWED WALLSTONE



WINNEBAGO | SAWED WALLSTONE





SILVER APPLE CREEK STEPPERS WITH FOND DU LAC SILVER OUTCROPPING

FLACSTONE

### NATURAL FLAGSTONE. IN HARMONY WITH NATURE.

Creating a good patio is more than a backyard retreat. It's the center of family entertainment, outdoor living and the great American cookout. Even when 'it threatens to rain, there's always the hope of a mad dash to the grill to feed the body and soul. There are few places where a comfortable setting is so essential. And there are few places where you have so many chances to experiment with design and color. Not all patios need to be rectangular or square. Flagstone from Halquist can be cut into geometric shapes, or you can keep the flagstone irregular for a more natural and rustic look. By following the curves of your landscape, you can create a unique framework that blends in with your house, lifestyle as in harmony with nature. Or, you can make a dramatic statement that clearly marks your gathering spot. Whatever you decide, be sure to make room for the cook.

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FOND DU LAC FLAGSTONE SHOWN IN A IRREGULAR AND RECTANGULAR PATTERN WITH CHILTON CUSTOM COPING AND CHILTON WEATHEREDGE 8-INCH WALLSTONE.





**CHILTON** | FLAGSTONE



FOND DU LAC BUFF | FLAGSTONE



LANNON BUFF | FLAGSTONE



**LANNON GREY** | FLAGSTONE



FOND DU LAC SILVER | FLAGSTONE

Halquist natural cleft random flagstone makes a perfect choice for a natural patio or walkway. Most come in two size ranges:

#### **STEPPERS**

Considered smaller versions of flagstone, these cover up to approximately 1 to 3 square feet per piece. Available in Chilton, Fond du Lac, Silver Fond du Lac and Lannon.

#### FLAGSTONE

Full size flagstone covers approximately 4 to 10 square feet. All varieties can be custom cut into regular patterns and other sizes are available.



**KODIAK** | FLAGSTONE





# IT'S ONE THING TO MAKE A PATIO. IT'S ANOTHER TO MAKE A STATEMENT.

SHOWN ABOVE WITH A 1/2 INC JOINT

> CONVENIENT CRATE PACKAGING ORGANIZED BY SIZES



Our Fond du Lac Silver line of products are also available in steps, treads, wallstone, flagstone and outcropping to add character to any outdoor project.

Halquist Stone has long been the leading provider of Midwestern natural pattern pavers.

FOND DU LAC SILVER PATTERN PAVING.

- Available in sizes 12" x 12" up to 24" x 36"
- Natural cleft smooth finish
- $1 \frac{1}{2}$ " thick with sawed bottom for easy install
- Simple standard installation pattern
- $\frac{1}{2}''$  for nominal joint or  $\frac{1}{8}''$  for butt joint
- Color ranges from light silver to dark silver
- 30,000 psi
- Low UV paving



SHOWN ON THE LEFT WITH A <sup>1</sup>/8" BUTT JOINT



#### SHOWN ABOVE WITH A 1/2 INCH JOINT



### BEAVER CREEK PATTERN PAVING.

Halquist Stone's Beaver Creek Pattern Paving is available in either full color or all-grey. This line of products are also available in steps, treads, wallstone and outcropping to add character to any outdoor project.

- Available in sizes 12" x 12" up to 24" x 36"
- Thermal smooth finish with sawed edge
- 1  $\frac{1}{2}$ " thick with sawed bottom for easy install
- Simple standard installation pattern
- $\frac{1}{2}''$  for nominal joint or  $\frac{1}{8}''$  for butt joint
- Color ranges from light buff to dark grey
- 26,260 psi
- Low UV paving



SHOWN ON THE LEFT WITH A ½"BUTT JOINT IN FULL COLOR



THERMAL TUXEDO GREY PATTERN FLAGSTONE

### YOU JUST NEEDED SOME STONE. YOU GOT AN OASIS.

If you're getting this book, it means you're thinking about changing part of your home. The experts at Halquist Stone are here to help. We want you to find the right patio, courtyard, retaining wall or whatever makes your house a better place. With any landscape project, there's a lot to think about. What does your landscape look like now? What will you keep? What will you change? How will the color and texture of your walk compliment the aesthetic value of your home? Take a closer look at natural stone from Halquist. The random sizes and colors of our paving, whether it's flagstone or our tumbled pavers, can create an atmosphere that blends in with nature. That's something that can't be achieved with man-made materials.





**COLONIAL PAVERS** WITH GERMANTOWN PAVER BORDER



TEMPLETON PAVERS WITH THERMAL AND TUMBLED FINISH NAGAREYMA, JAPAN



**TEMPLETON PAVERS** | PAVERS



CHILTON | PATTERN PAVING







**GERMANTOWN GREY** | PAVERS



**CARTHAGE MARBLE** | PATTERN PAVING SHOWN WITH SANDBLASTED FINISH



TUXEDO | PATTERN PAVING



**GERMANTOWN BUFF** | PAVERS



**COLONIAL PAVERS** | PAVERS

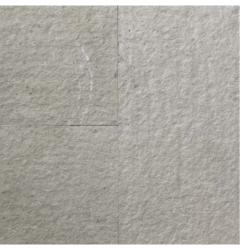


**BEAVER CREEK FULL COLOR** | PATTERN PAVING SHOWN WITH THERMAL FINISH



FOND DU LAC SILVER | PATTERN PAVING

BEAVER CREEK GREY | PATTERN PAVING SHOWN WITH THERMAL FINISH



**GREYFLEK™ PEWTER** | PATTERN PAVING shown with thermal finish

### BLUESTONE. NATURALLY ELEGANT AND REFINED.

Halquist wants to help you bring the natural beauty of Bluestone into your home and garden. Bluestone is a beautiful material, which offers a contemporary natural palette of grey, blue and charcoal tones. It's also a favorite of landscape architects and designers. You will often find Bluestone paving is available in irregular or pattern paving with finishes such as natural cleft, thermal and tumbled. As well as offering superior cosmetic qualities, Bluestone's exemplary resistance to the elements as well as it's durable non-slip surface make it the perfect material for use inside and outside the home.



BLUE BLUE NATURAL CLEFT | BLUESTONE



BLUE ICE | BLUESTONE



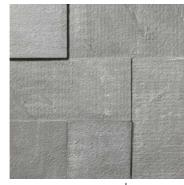
**LILAC** | BLUESTONE



FULL COLOR NATURAL | BLUESTONE



### SAWED & TUMBLED | BLUESTONE

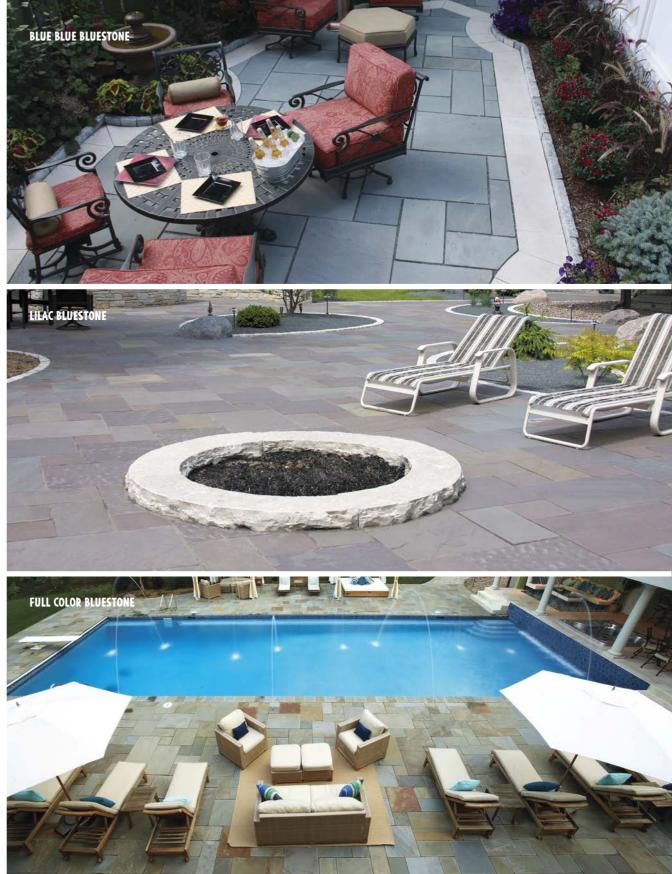


#### BLUE BLUE THERMAL | BLUESTONE



FULL COLOR THERMAL | BLUESTONE







### THE FOUNDATION FOR A MAJESTIC SETTING WITH AN AGED APPEARANCE.

Ever wonder why everyone compares themselves to the beautiful look of natural stone? It's just a texture, appearance and feel that you can't duplicate with concrete. Halquist's **Step Collection** gives you a rugged look for a free flowing natural staircase, while our cut steps are ideal for a formal, sophisticated setting. They are also the perfect compliment to gardens, walkways, patios, outdoor kitchens and more. Offered in a variety of finishes such as bushhammered, natural cleft, thermal or sandblasted. Natural stone steps provides a time-honed appearance reminiscent of the gardens of Old Europe.















**BLUESTONE**\* | STEPS & TREADS



BIRMINGHAM | STEPS & TREADS



LANNON "PARK" (SHOWN IN BUFF) | STEPS & TREADS



FOND DU LAC SILVER | STEPS & TREADS



FOND DU LAC BUFF | STEPS & TREADS







LANNON CUT | STEPS & TREADS



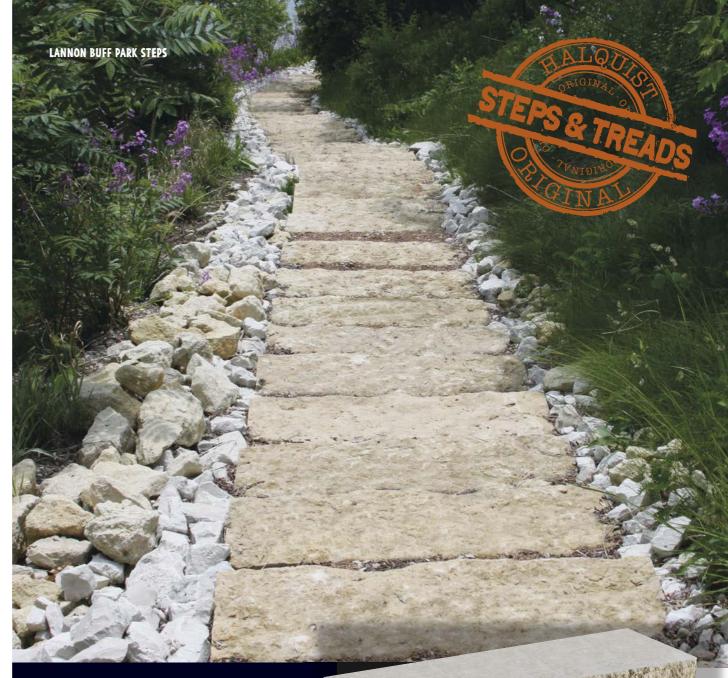
TUMBLED LANNON GREY PARK | STEPS & TREADS



WAUKESHA BUFF | STEPS & TREADS



WAUKESHA BROWN | STEPS & TREADS



Steps And Treads from Halquist can add variety and create interest in your home's landscape. They are also the perfect compliment to gardens, walkways, patios, outdoor kitchens and more. Offered in both a variety of finishes such as bushhammered, natural cleft, thermal or sandblasted.

Natural stone steps provides a time-honed appearance reminiscent of the gardens of Old Europe.

**NNEBAGO OUTCROPPING** JORDAN CREEK MALL WEST DES MOINES, IOWA heesecake Factory RESTAURANT . RV - BAR 

**CHILTON WEATHEREDGE AND** 

### MAKE A SOLID STATEMENT BY ANCHORING YOUR DESIGN WITH OUTCROPPING.

A popular landscape feature with many homeowners and landscape architects is the application of large heavy natural stone slabs to create an outcropping effect. This type of stone can be used on a hill or bank with a gentle or rolling slope, where the large stone slabs are fitted, and tucked into the earth to appear as if the stone was a 'natural' occurrence. Unlock the beauty and grandeur of nature in your outdoor setting with Halquist Stone's **Outcropping Collection**. Sizes range from 30" to 72" long, a thickness of <u>6</u>" to 24" and widths that range from <u>24</u>" to 48".













### HALQUIST MATH TIP: #67

How Do I Determine The Weight? Length x Width x Thickness ÷ 1728 X 170\* \*Average weight of Halquist Fond du Lac and Chilton outcropping is 170 lbs per cubic foot. Lannon is 171 lbs per cubic foot. Measurements are using inches.



CHILTON SPLITFACE | OUTCROPPING



BEAVER CREEK | OUTCROPPING



FOND DU LAC BUFF | OUTCROPPING



CHILTON WEATHEREDGE | OUTCROPPING



HOLEY BOULDERS | OUTCROPPING



FOND DU LAC SILVER | WALLSTONE



LANNON WEATHEREDGE | OUTCROPPING



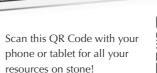
LANNON (AVAILABLE IN BUFF OR GREY) | OUTCROPPING



Whether you're on the go or at home, visit us at halquiststone.com for the latest videos and an ever changing photo gallery.



WINNEBAGO | OUTCROPPING



HALQUIS

CASTLESTONE COLLECTIO

INNOVATIVE. DISTINCTIVE. INSPIRING.

Highest quality. Most recognized. Most used. Whatever the category, Halquist Stone dominates. It's clear we know stone, but we also know it takes more than a solid reputation to remain an industry leader. It takes quality products, state-of-the-art equipment and creative solutions - all of which we offer, and everything that makes our stone stand apart.

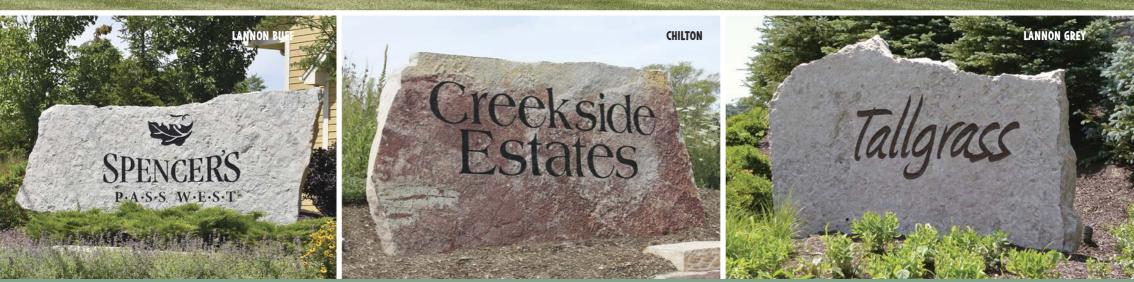
So take a look around. We're confident you'll discover why we've been Rocking America Since 1929.

### HALQUIST s t o n e

LANNON BUFF VILLAGE OF SCHAUMBUR SCHAUMBURG, ILLINOIS

1956 • 2016

# VILLAGE OF SCHAUMBURG



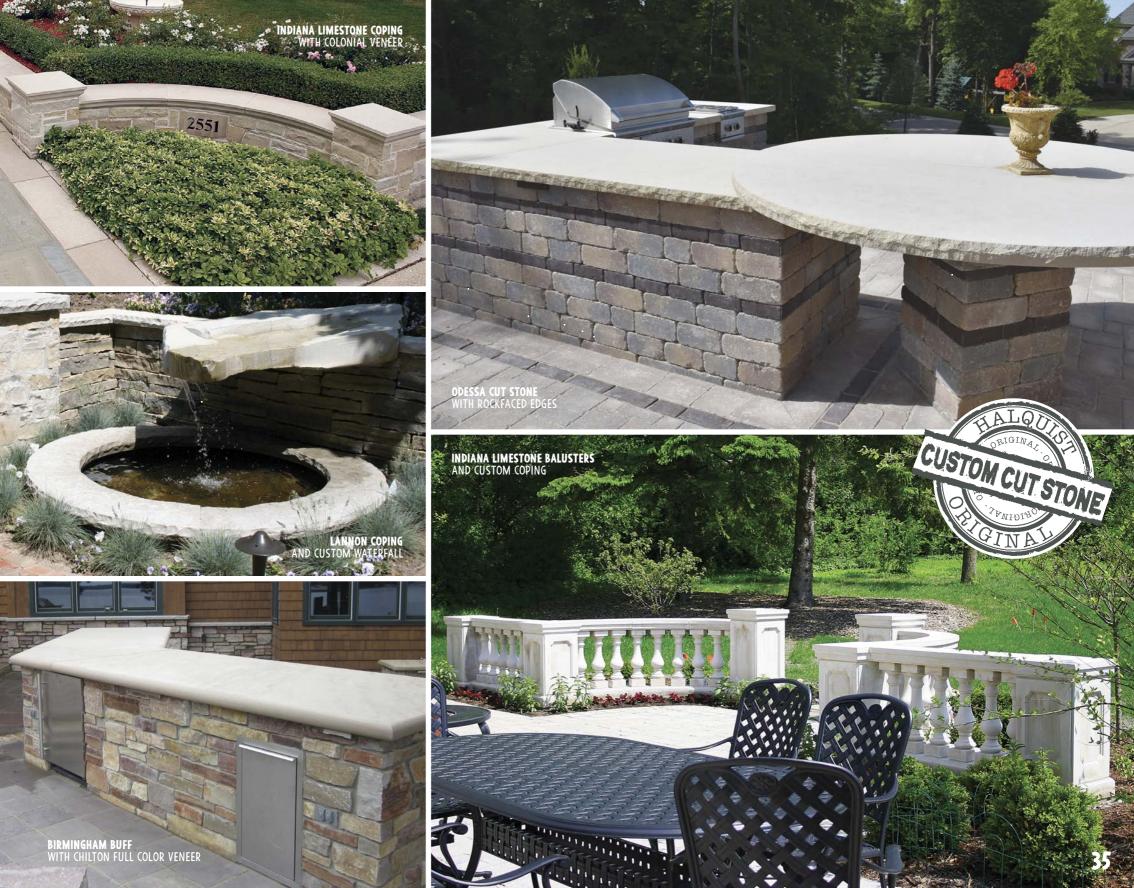
### ISN'T IT TIME YOUR SIGNAGE STAND OUT FROM THE ORDINARY?

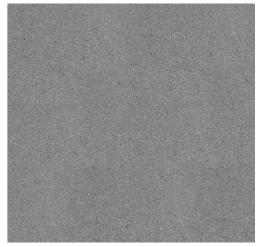
In today's world, you must grab someone's attention at a moments notice. Using creative outcropping signage from Halquist Stone can help your project stand out from the crowd. Whether you're in need of a sign for an entrance of a neighborhood subdivision, a corporate office or even a retail store, Halquist has a wide variety of colors, sizes and shapes to meet your needs. We will take your logo and sandblast it with custom paint that will last for years to come.



# **BROADEN YOUR DESIGN HORIZONS WITH ARCHITECTURAL DETAILS.**

As **one of the largest fabricators of cut stone in the Midwest**, Halquist combines modern technology with traditional craftsmanship to bring your unique vision to reality. In addition to traditional limestone material, Halquist sources material from a variety of quarries. This allows a broad range of limestones, as well as sandstone, dolomite and granite. We offer architects, builders, landscapers and homeowners a versatility that is unmatched by any other fabricator of cut stone. With Halquist's wide selection of colors, grades and sizes, we assure that all aesthetic requirements of the most demanding projects are met. Our old world craftsmanship with state-of-the-art 3, 4 and 5 axis CNC machines and excellence in customer service match the broad range of colors and grades of stone that are available.









ODESSA | CUT STONE



BIRMINGHAM BUFF | CUT STONE



HUDSON VALLEY | CUT STONE



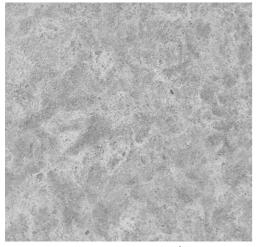
LISBON BIANCO | CUT STONE







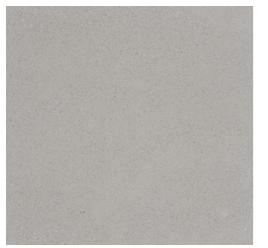
KINGSFORD | CUT STONE



ALEUTIAN MARBLE | CUT STONE



CARTHAGE MARBLE | CUT STONE



INDIANA GREY | CUT STONE



TUXEDO GREY | CUT STONE



TEXAS CREME | CUT STONE



PROVINCIAL BEIGE | CUT STONE



PEWTER LANNON | CUT STONE



- BUSHHAMMERED
- SB SANDBLASTED
- EXTERIOR COPING

### AMERICA'S MOST POPULAR FINISHES SHOWN IN PEWTER





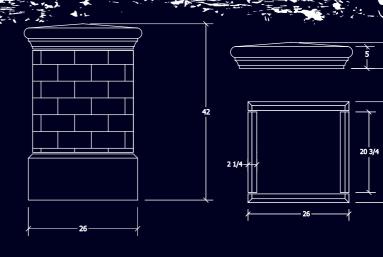


BUSHHAMMERED

SANDBLASTED

# DESIGN ASSISTANCE

The natural depth of our cut stone, fabrication facilities and our architectural stone expertise, enables us to supply both large and small stone projects - commercial or residential. If you demand the best, we invite you to bring your dreams and imagination to our professionals. Our estimating department will put them to paper using the latest version of AutoCAD and drawing techniques. Once approved, we will bring it to reality with the latest CNC technology and old world craftsmanship so that it can be marveled for generations to come.



### ISN'T IT TIME YOU GOT INSPIRED?

### HERE'S SEVEN SIMPLE WAYS...

Sometimes we tend to over-analyze some of the most simplest things in life. And being creative can be challenging for some for that exact reason. What inspires you? What pushes your imagination button? While the below suggestions might not be answers that a rocket scientist would give you, they are simple and effective.

1 2

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7

Ask a child what he or she would do.

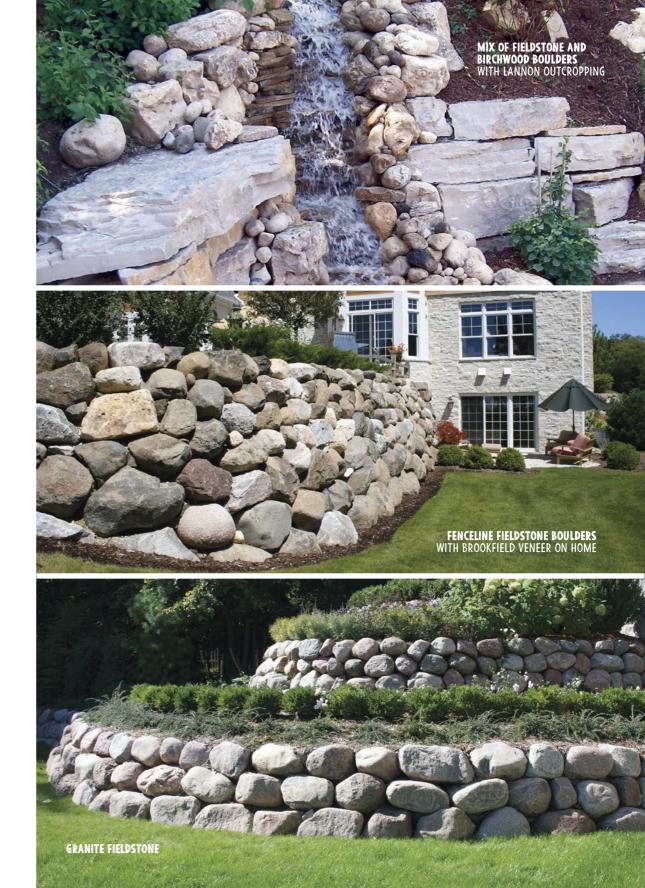
Look through a book on pop art.

- **3** Think of your favorite place on Earth, and break it down mentally into blocks of color.
- **4** Draw even if you think you're bad at it.
- 5 Spend one hour listening to music through a headset
  - Buy a coloring book and crayons then color outside of the lines.
  - Make a color copy of a picture or painting. Then tear it up into squares and then reassemble it.

Halquist Stone collects and sorts some of the most beautiful granite and glaciated limestone boulders that are perfect for any job.

HALQUIST FIELDSTONE				
SIZE RANGE	COVERAGE PER TON	APPROX. WEIGHT		
3 TO 6 INCHES	50 TO 55 SQUARE FEET	30 LBS.		
4 TO 8 INCHES*	35 TO 40 SQUARE FEET	60 LBS.		
6 TO 12 INCHES	20 TO 25 SQUARE FEET	120 LBS.		
12 TO 18 INCHES	10 TO 15 SQUARE FEET	400 LBS.		
18 TO 25 INCHES	7 TO 8 SQUARE FEET	950 LBS.		

BASED ON ONE LAYER THICK AND WEIGHT IS PER PIECE







LANNON COBBLES

# NATURAL FIRE PIT KITS

Install a cozy fire pit during the day. Spend a romantic date night at home. Forget the typical concrete block from the big box. Nothing compares to the beauty and durability of natural stone that will allow you to enjoy it season after season for years to come. Our natural stone fire pit kits are available in Lannon, Fond du Lac, Chilton and Waukesha color pallets. Choose from three different sizes: 30-inch kit, 48-inch kit and a 60-inch kit.



Forget that plastic edging or that big box concrete thing. Natural stone allows your planting beds to blend in with nature rather than sticking out like a sore thumb.

Border edging from Halquist is typically 4-inches thick by 4-inches wide with random lengths. It's Available in Chilton, Fond du Lac, and Lannon.



# 100% REUSED.

Did you know every American will need 1.18 million pounds of stone, sand and gravel in their lifetime?

Halquist Stone helps protect the environment from those demands by processing our manufacturing scraps. This material waste is processed into crushed aggregate, which may be used for the manufacture of concrete, asphalt, or road base products - all of which can continually be reused.

In addition, we can finely crush the stone into a powder called Aglime to fertilize the land that feeds the world.

# SUSTAINABILITY RECOGNIZED.



Halquist Stone is proud to be awarded certifications for quarrying and fabrication operations under ANSI-NSC 173 Sustainable Production of Natural Dimension Stone Standards. We are **the only midwest dolomitic limestone producer to be certified, and only the ninth company in the USA** to be awarded. This certification is the ONLY certification for stone companies, and is nationally recognized by the United States Green Building Council. Architects, masons, and owners can rest assured that Halquist Stone products have been produced to the highest standards of social, economic and environmental responsibility in the stone industry.

In its truest form, sustainability is a three-prong strategy involving environmental, social and economic requirements and that is how green building programs have been created. Construction materials must have an environmentally preferable profile over their life cycle, from raw material extraction through the use phase and finally at the end of its application. The methods used to construct the building must be environmentally considerate. USGB LEED® is based on upholding these canons, and using sustainable stone can give one LEED® credit - regardless of building location.

**NOTES:** All of Halquist Stone's owned quarry sites have been certified under ANSI/NSC 373. Halquist also uses leased quarry sites that operate under the same procedures as our company owned sites. Halquist also purchases raw material from certified as well as non-certified sites. Please consult with your sales consultant which blends are considered certified under ANSI/NSC 373.



#### **PROUD MEMBERS OF THESE FINE ORGANIZATIONS**



BECAUSE NATURAL STONE IS MADE FROM NATURE, VARIATIONS SHOULD AND CAN BE EXPECTED. EVEN THOUGH COLORS IN THIS BROCHURE ARE AS CLOSE TO THE ACTUAL BLEND AS POSSIBLE, PHOTOGRAPHIC AND PRINTING TECHNIQUES - AND ACTUAL VIEWING CONDITIONS - CAN ALTER PERCEPTION OF COLOR.

### 800.255.8811 | halquiststone.com



